PLAN

Scale 1:4

Fabrication join, 2 No 40x40x3 angles ballad together with 3 No M10 Grade 8.8 Hex. head galv. bolts.

Rubber mat and sheet metal floor omitted for clarity.

40 NB medium (C50) CHS (typ)

3.8mm thick hot rolled sheet metal floor welded to frame.

Rubber mat glued to sheet metal floor.

40 NB frame

40 NB post

50x4 plate - 2 No M10 Grade 8.8 Hex. head galv. bolts per leg.

Fabrication join, 2 No 40x40x3 angles ballad together with 3 No M10 Grade 8.8 Hex. head galv. bolts.

Rubber mat and sheet metal floor omitted for clarity.

40 NB medium (C50) CHS (typ)

75x75x3 Plate (typ)

Welded to base of posts.

Drill 10mm bleed holes centrally on base plate prior to galvanizing.

SECTION A-A

Scale 1:4

50x4 plate welded to post

44mm CHS plate

50x4 plate welded to frame

NOTES

1. All pipe bends to bend around a 50 dia. pin.

2. All welds to frame to be 3mm CWT and affected with E6016 or M50x electrodes but not less than required by A.S. 4100.

3. Floor plate to be 2mm hot rolled sheet metal welded to frame with 1mm CWT. (H1T 50 M153 200mm)

4. Rubber matting - Anti recycled block 6 x 1200mm (AS) or approved equivalent.

5. Drill 10mm bleed holes in the underside of all sealed frame sections and remove all burrs and sharp edges prior to galvanizing.

6. All components are to be hot dipped galvanized to AS 1650 after fabrication and then coated with an approved thermoplastic coating to manufacturers spec – Brunswick green.

7. Ensure all equipment is installed vertical/plumb.

8. Refer to project drawings for set out of Dog Agility Equipment.

9. ALL DIMENSIONS IN MILLIMETRES.

DATE 11/11

DEPARTMENT OF WORKS

Moreton Bay Regional Council

DOG WALK

RESIDING

DATE

A

MBRC - 5002

ORIGINAL SIZE

A3

REVISION