**PLAN**

Fabrication join.
- 2 No 45x45x3 angles bolted together with 3 No M10 Grade 8.8 hex. head galv. bolts.
- 45x45x3 Angle welded to frame.

**SECTION A-A**

- 40 NB medium C250 CHS (typ)
- Fabrication join. Joint location to suit floor plate sheet length.
- 75x75x3 Plate (typ.) Welded to base of posts. Drill 10mm bleed holes centrally in base plate prior to galvanizing.
- 300 x 100 concrete footing

**SECTION X-X**

- Rubber mat
- 2.0mm Floor plate
- 40 NB frame
- N30 concrete footing

**DETAIL B**

- 75x75x3 Plate (typ.) Welded to base of posts. Drill 10mm bleed holes centrally in base plate prior to galvanizing.

**NOTES**

1. All pipe bends to bend around a 50 dia. pin.
2. All welds to frame to be 3mm CWT and effected with E481x or W55x electrodes but not less than required by A.S. 4410.
3. Floor plate to be 2mm hot rolled sheet metal welded to frame with 1mm CWT (H.T. 50 MESS 200mm).
4. Rubber matting - Anti-recycled black 6 x 1200mm (AS) or approved equivalent.
5. Drill 10mm bleed holes in the underside of all sealed frame sections and remove all burns and sharp edges prior to galvanizing.
6. All components are to be hot dipped galvanized to AS 1659 after fabrication and then coated with an approved thermoplastic coating to manufactures spec - brunswick green.
7. Ensure all equipment is installed vertical/plumb.
8. Refer to project drawings for set out of Dog Agility Equipment.
9. ALL DIMENSIONS IN MILLIMETRES.